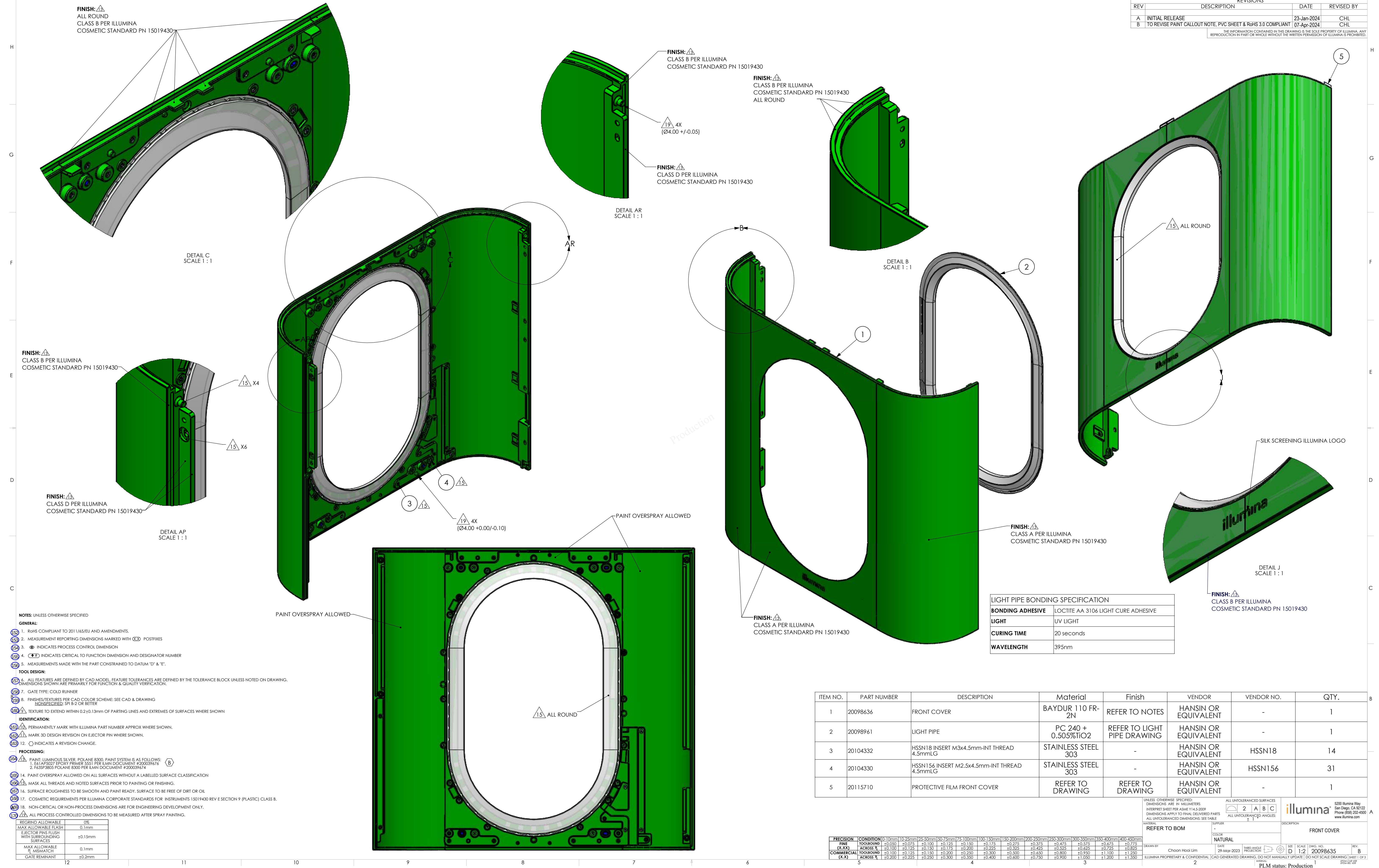
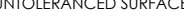


REVISIONS			
REV	DESCRIPTION	DATE	REVISED BY
A	INITIAL RELEASE	23-Jan-2024	CHL
B	TO REVERSE PAINT CALLOUT NOTE, PVC SHEET & RoHS 3.0 COMPLIANT	07-Apr-2024	CHL

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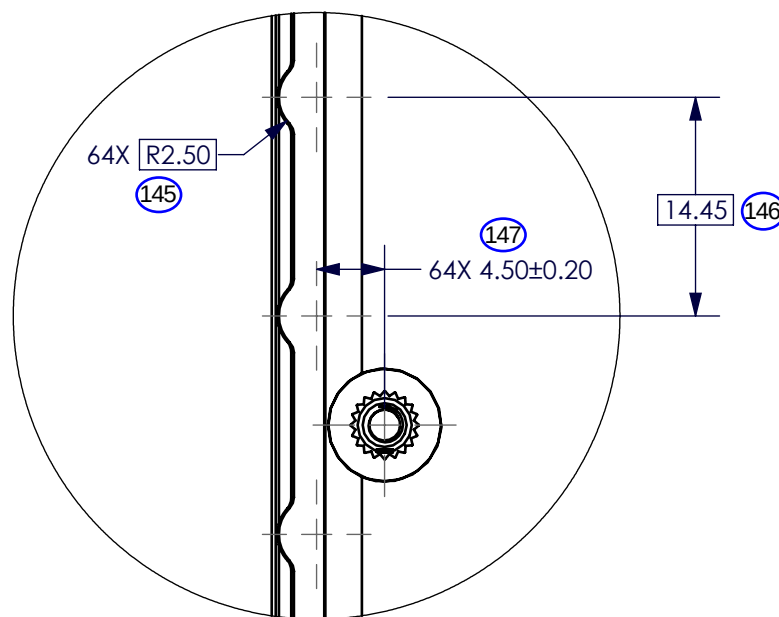
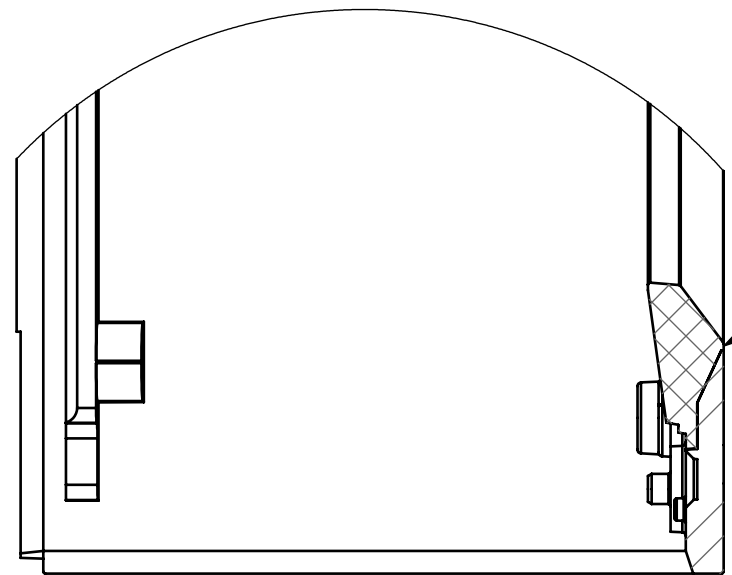
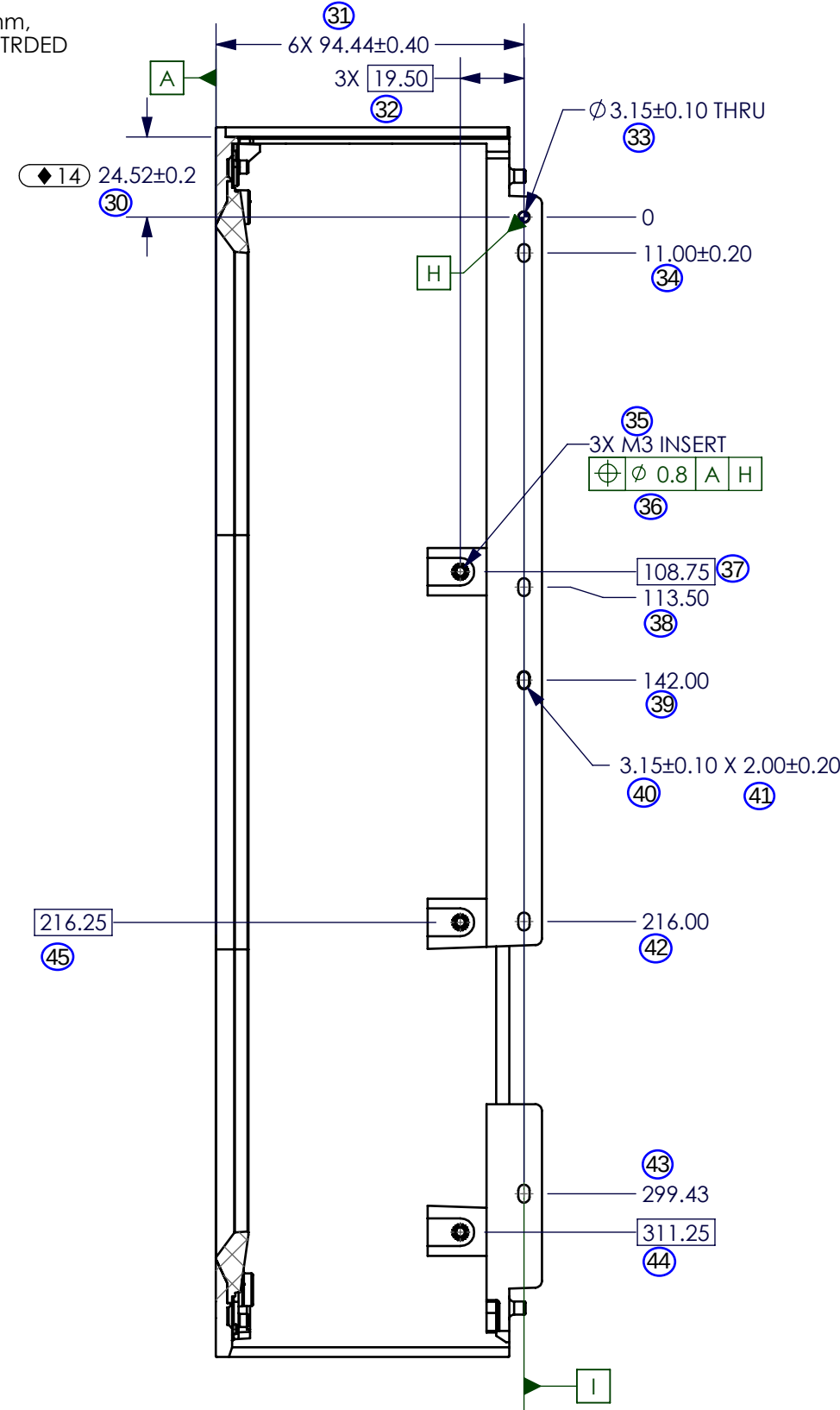
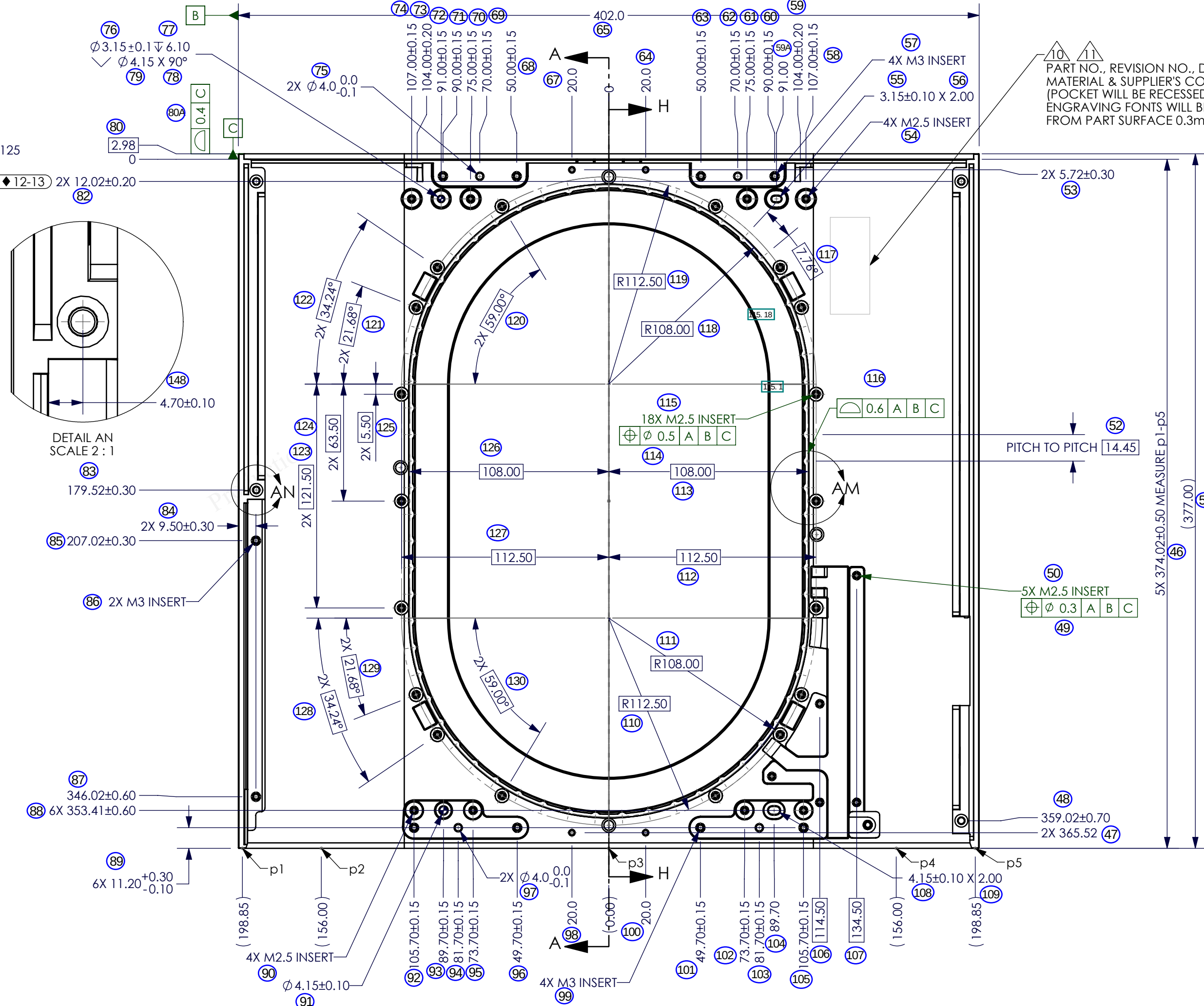
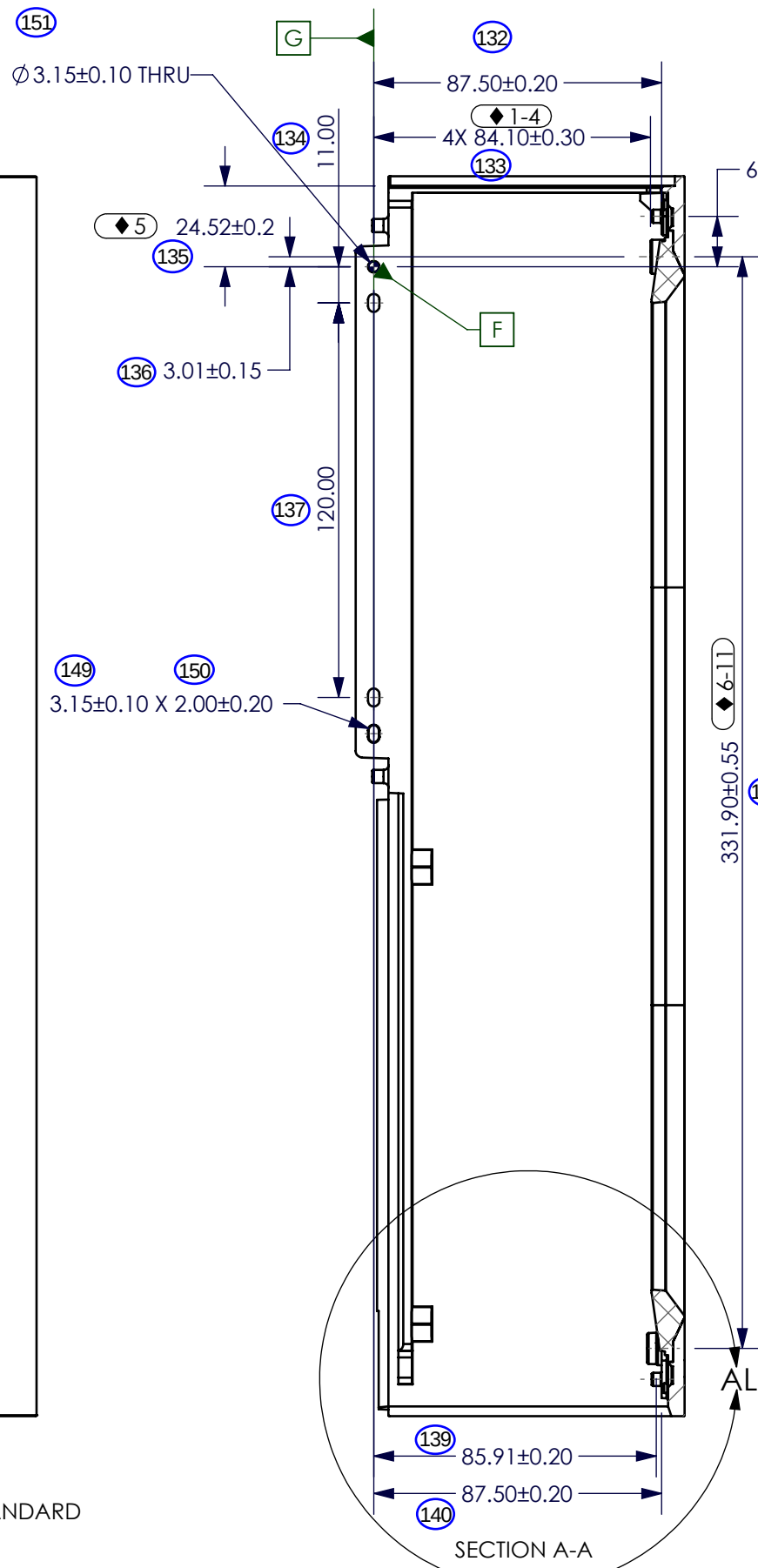
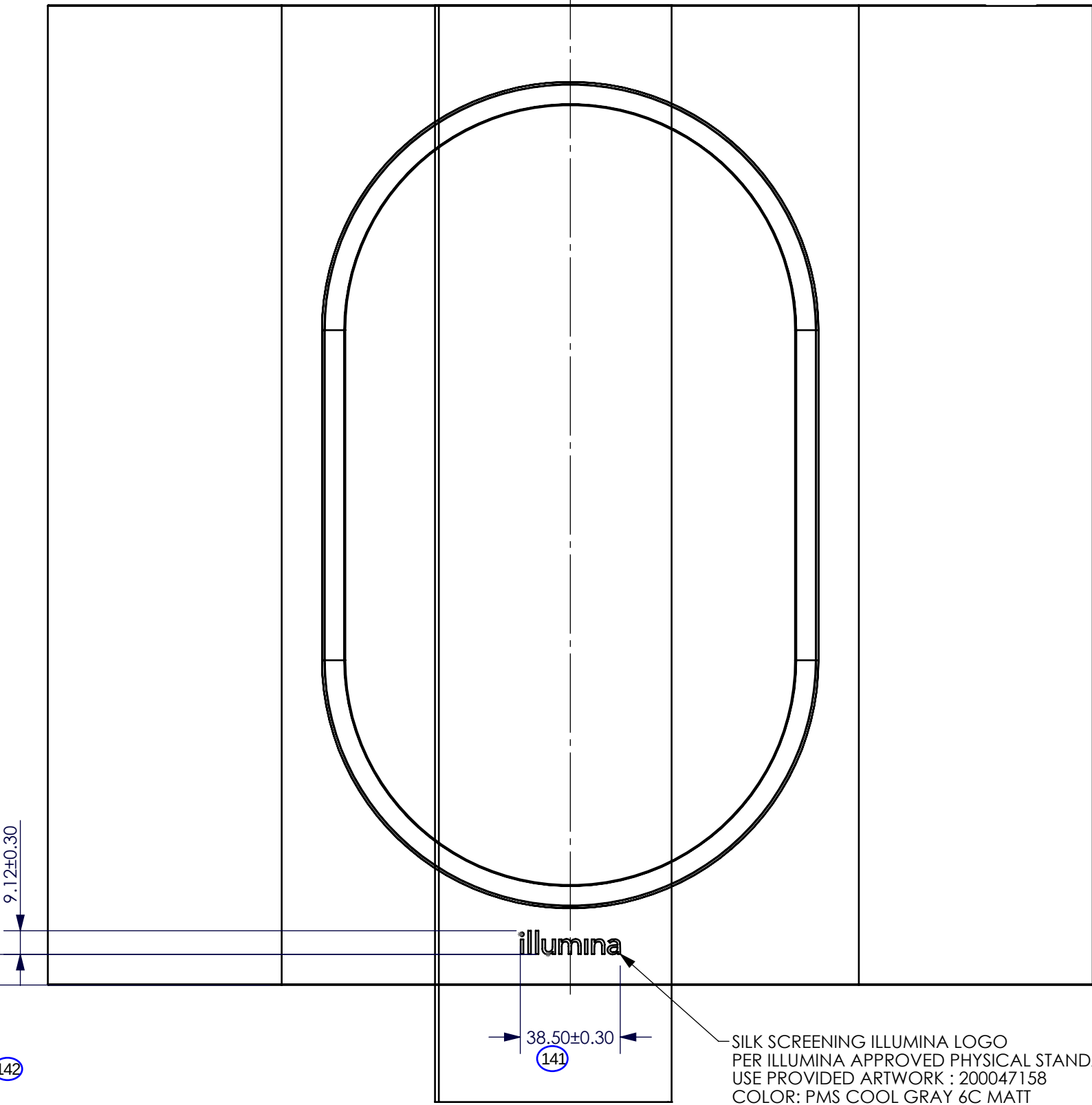
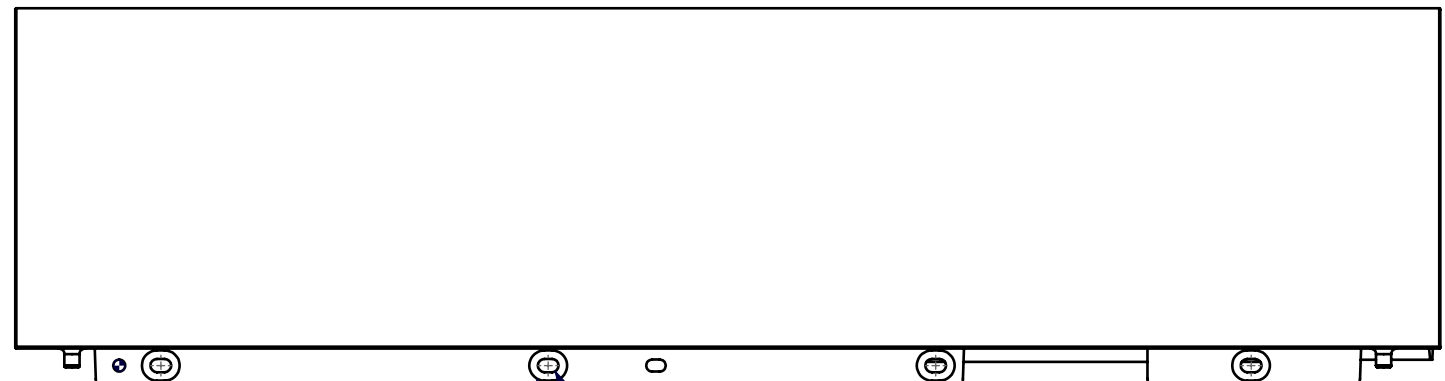
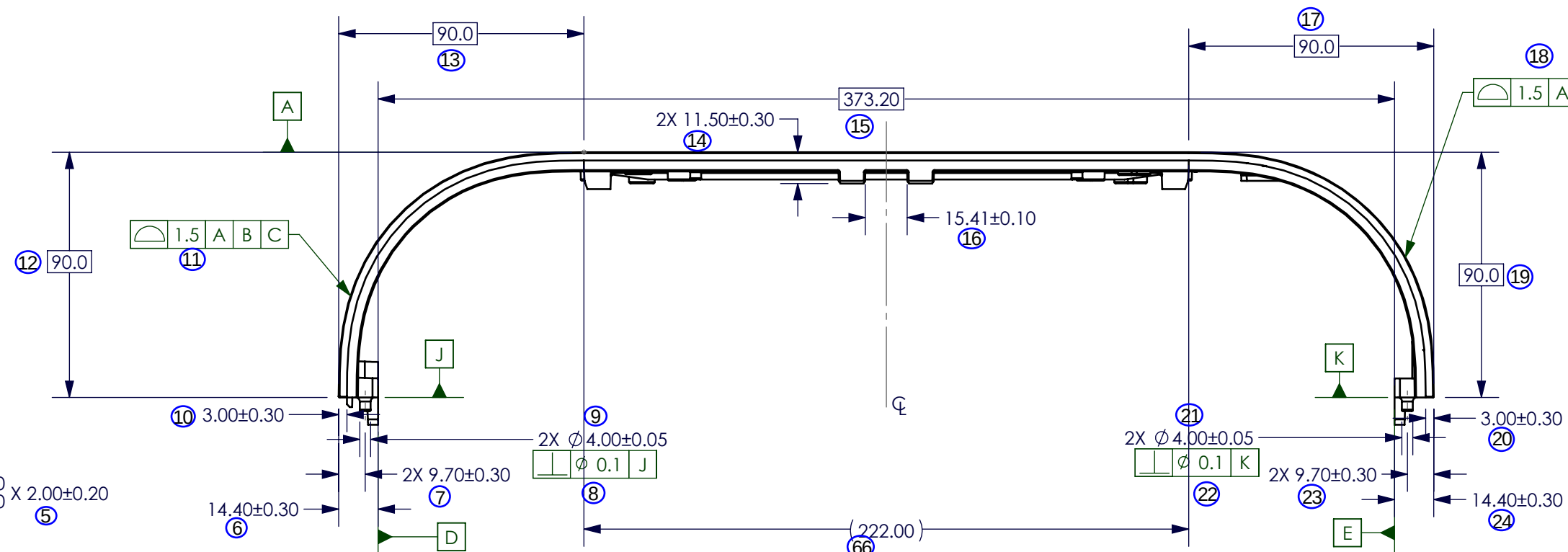
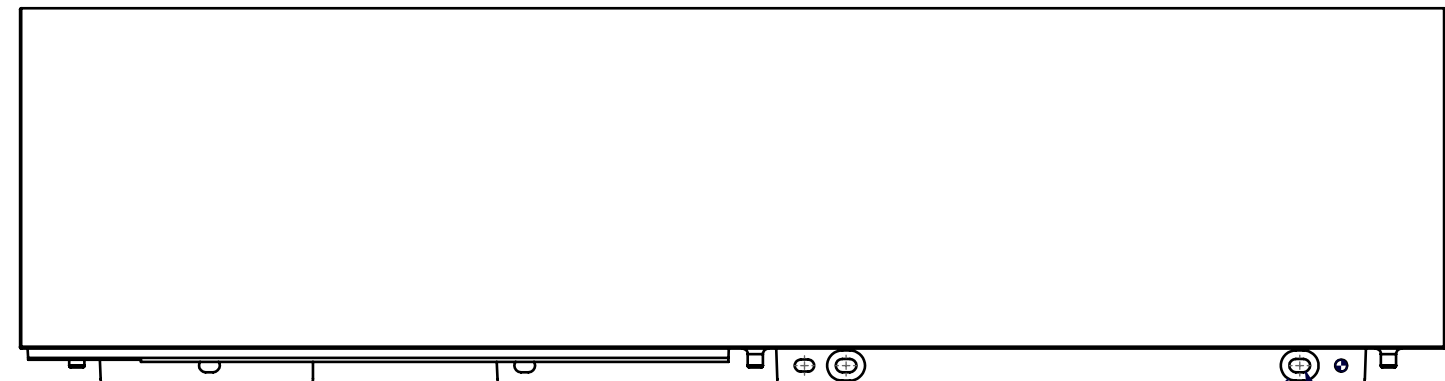
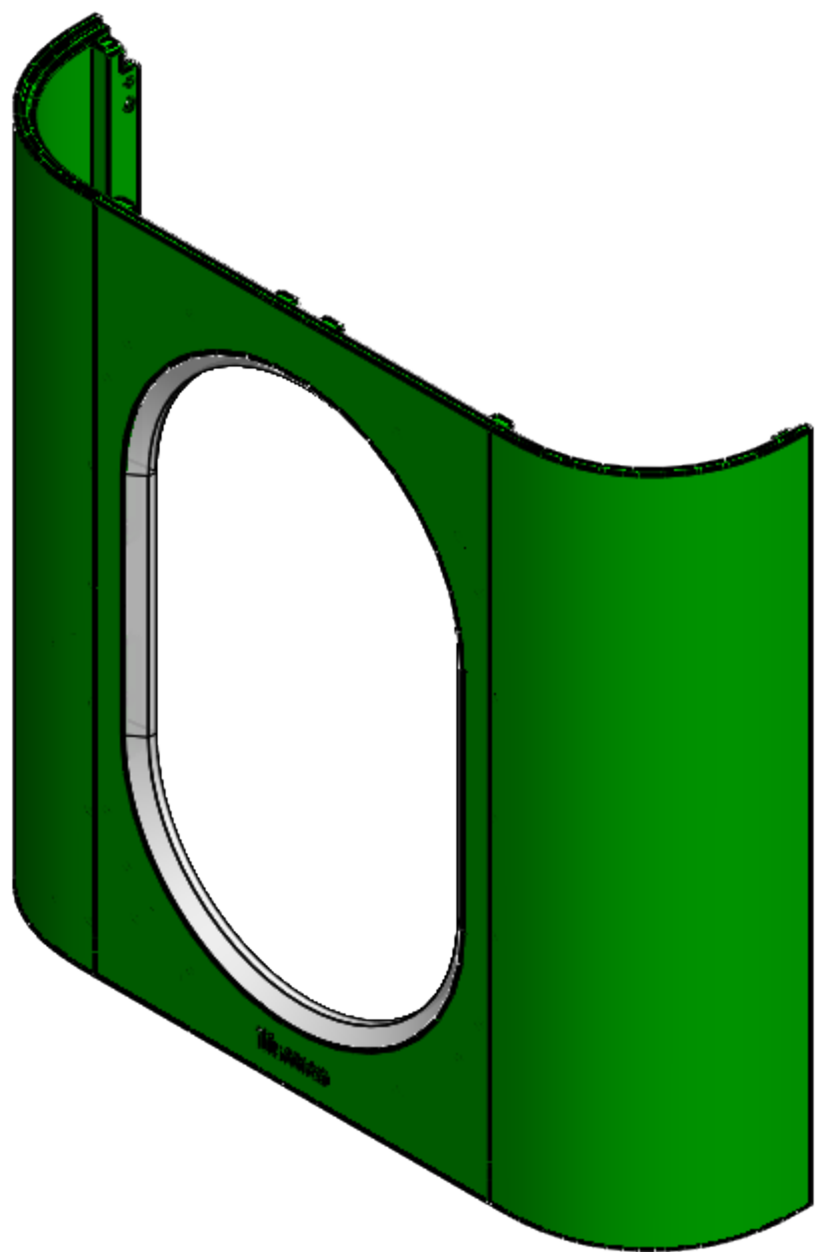


ITEM NO.	PART NUMBER	DESCRIPTION	Material	Finish	VENDOR	VENDOR NO.	QTY.
1	20098636	FRONT COVER	BAYDUR 110 FR-2N	REFER TO NOTES	HANSIN OR EQUIVALENT	-	1
2	20098961	LIGHT PIPE	PC 240 + 0.505%TiO2	REFER TO LIGHT PIPE DRAWING	HANSIN OR EQUIVALENT	-	1
3	20104332	HSSN18 INSERT M3x4.5mm-INT THREAD 4.5mmLG	STAINLESS STEEL 303	-	HANSIN OR EQUIVALENT	HSSN18	14
4	20104330	HSSN156 INSERT M2.5x4.5mm-INT THREAD 4.5mmLG	STAINLESS STEEL 303	-	HANSIN OR EQUIVALENT	HSSN156	31
5	20115710	PROTECTIVE FILM FRONT COVER	REFER TO DRAWING	REFER TO DRAWING	HANSIN OR EQUIVALENT	-	1

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS INTERPRET SHEET PER ASME Y14.2-2009 DIMENSIONS APPLY TO FINAL DELIVERED PART UNLESS DIMENSIONS DIMENSIONS: SEE TABLE		ALL UNLIGHTING SURFACES 		 5200 Illinois Ave San Diego, CA 92122 Phone: (858) 212-4500 www.illuminata.com	
MATERIAL: _____		SUPPLIER: _____		DESCRIPTION: _____	
REFER TO BOM		CODE: _____		FRONT COVER	
NATURAL		NATURAL			
DRAWN BY: _____		DATE: _____		REV: _____	
Choon Hoi Lim		29-Mar-2013		8	
ILLUMINATA PROPRIETARY & CONFIDENTIAL		CAD GENERATED DRAWING: DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING: SHEET 1 OF 3		TYPED AND  SIZE: D 1:2 DWG NO: 2009B635	
2		PLM status: Production 1		DATE: 29-Mar-2013 TIME: 10:58 AM	

PRECISION	CONDITION	0-10mm	10-25mm	25-50mm	50-75mm	75-100mm	100-150mm	150-200mm	200-250mm	250-300mm	300-350mm	350-400mm	400-450mm
FINE (X.XX)	TOOLBOUN	+0.050	+0.075	+0.100	+0.125	+0.150	+0.175	+0.275	+0.375	+0.475	+0.575	+0.675	+0.775
	ACROSS $\bar{\phi}$	+0.100	+0.125	+0.150	+0.175	+0.200	+0.225	+0.325	+0.425	+0.525	+0.625	+0.725	+0.825
COMMERCIAL (X.X)	TOOLBOUN	+0.100	+0.125	+0.150	+0.200	+0.250	+0.300	+0.500	+0.650	+0.800	+0.950	+1.100	+1.250
	ACROSS $\bar{\phi}$	+0.200	+0.225	+0.250	+0.300	+0.350	+0.400	+0.600	+0.750	+0.900	+1.050	+1.200	+1.350

REGRIND ALLOWABLE	0%
MAX ALLOWABLE FLASH	0.1mm
EJECTOR PINS FLUSH WITH SURROUNDING SURFACES	±0.15mm
MAX ALLOWABLE R _f MISMATCH	0.1mm
GATE REMINANT	±0.2mm



SEE SHEET 1 FOR MORE DETAILS

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN
MILLIMETERS
INTERPRET SHEET PER
ASME Y14.5-2007

ILLUMINA
6200 Illumina Way
San Diego, CA 92122
Phone (650) 202-4500
www.illumina.com

FRONT COVER

THIRD ANGLE
PROJECTION

PRECISION	CONDITION	0-10mm	10-25mm	25-50mm	50-75mm	75-100mm	100-150mm	150-200mm	200-250mm	250-300mm	300-350mm	350-400mm	400-450mm
FINE	TOOLBOUND	+0.050	+0.075	+0.100	+0.125	+0.150	+0.175	+0.275	+0.375	+0.475	+0.575	+0.675	+0.775
COMMERCIAL	ACROSS FL	+0.100	+0.125	+0.150	+0.175	+0.200	+0.225	+0.325	+0.425	+0.525	+0.625	+0.725	+0.825
	TOOUBOUND	+0.100	+0.125	+0.150	+0.175	+0.200	+0.225	+0.300	+0.400	+0.500	+0.600	+0.700	+0.800
	ACROSS FL	+0.200	+0.225	+0.250	+0.300	+0.350	+0.400	+0.600	+0.750	+0.900	+1.050	+1.200	+1.350

PLM status: Production



F

E

D

C

B

△

- ①

PROTECTIVE FILM FRONT COVER

D	1.1	20070833	
DO NOT SCALE DRAWING			SHEET 3

SHEET 3

FROM CUR VER
FROM REV VER